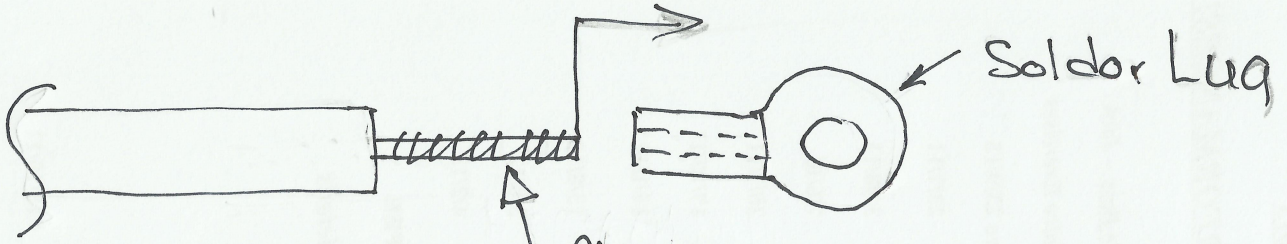
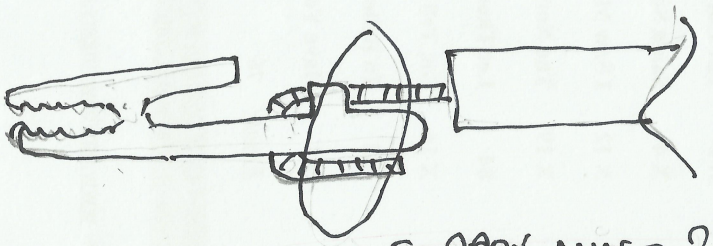


Place inside Solder Lug and crimp (squash)
Then cover with 2 lagers of shrink Tubing
Then Bind lug to coil with electricians tape.



copper wire-2turns

Cover with 2 lagers of heat shrink Tubing etc.